



**Thermal Transfer Printable Polyimide  
WHITE**

**Description:** POLYONICS XF-582 is a polyimide film with a high-temperature permanent pressure sensitive acrylic adhesive and a high opacity, white topcoat specifically designed for barcode or alphanumeric identification of printed circuit boards, or related electronic components using thermal transfer printing.

**Use:** POLYONICS XF-582 is specifically designed for high-temperature-lead-free solder applications. It is the ideal label to withstand surface mount board processes, on either the top or bottom side of the board. It can also be used on the top side of the board in mixed processes, and is recommended for the bottom side that is directly exposed to the wave solder environment.

**Properties:** The XF-582 topcoat, in combination with the appropriate thermal transfer ribbon, passes the requirements of **MIL-STD-202G, Notice 12, Method 215K** and **MIL-STD-883E, Notice 4, Method 2015.13**. The print resists smearing, even when the board and label are directly removed from a reflow or wave solder environment. Preheating the labeled product can further enhance print permanence in the case of extreme solvent and/or abrasion exposure, although this is not typically required for board processing applications.

Properties	Test Methods	Average Results	
		USA Units	SI Units
<b>Thickness</b>	<b>ASTM D1000</b>		
-Substrate		0.0024 inch	0.061 mm
-Adhesive		0.0020 inch	0.050 mm
-Total		0.0044 inch	0.111 mm
<b>Adhesion</b>	<b>Polyonics 80313</b>		
-Stainless Steel	<b>20 minute dwell</b>	35 oz/in	38 N/100 mm
	<b>24 hour dwell</b>	40 oz/in	44 N/100 mm
<b>Tack</b>	<b>Polyonics 80155</b>		
		≥ 1200 g/in	
<b>Temperature Rating:</b>		-40 to 1000°F (-40 to 537°C)	
<b>Shelf Life</b>		<b>1 year below 80°F (27°C) and 60% R.H.</b>	
<b>UL File #</b>		PGJ12.MH19503	
<b>UL tested ribbons</b>		Ricoh B110C, Sony 4070, Union Chem. US300, Armor AXR7+, JPP1, DNP R510	

All SI units are mathematically derived from U.S. conventional units.

**Note.** All values shown are averages and should not be used for specification purposes. Adhesion and tack values have a 10% tolerance allotted to the above stated values. Test data and test results contained in this document are for general information only and shall not be relied upon by POLYONICS customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact POLYONICS for further information.

Labels printed with recommended thermal transfer ribbon. Labels printed with 6.7 mil X dimension bars at 2:5 ratio. Labels exposed to indicated environments.

Properties	Test Methods	Test Environment	PCS <sup>1</sup>	Read Rate <sup>2</sup>
Heat/Chemical	Polyonics	Control	99%	100%
		Kyzen Corp. Aquanox SSA 30% aqueous, 40-45°C, 5 min.	100%	99%
		Re-entry KNI 2000 Terpene 40-45°C, 5 min.	98%	100%
		Alpha Metals Inc. EC-7R Terpene, 40-45°C, 5 min.	98%	100%
		Alpha Metals 2110 Saponifier 10% aqueous, 65-70°C, 5 min	97%	100%
		Isopropanol 99%, 65-70°C, 5 min.	99%	100%
		Kyzen XJN+, 30% 5min.	99%	100%

<sup>1</sup>PCS - Print Contrast Signal. PCS determined with Quick Check 650, 0.005" aperture, 660 nm wave length. Quick Check 650 manufactured by : Photographic Sciences Corp.

<sup>2</sup> Read rate determined using PSC 850 laser scanner.

Properties	Test Method	Test Fluid	Results
Chemical Resistance	MIL-STD-202G, Notice 12, Method 215K MIL-STD-883E, Notice 4, Method 2015.13		
		Solvent A –1 part IPA, 3 parts mineral spirits	No visible effect
		Solvent B – 1 ,1,1 Trichloroethane	Solvent deleted per notice 12
		Solvent C –Terpene Defluxer	No visible effect
		Solvent D –Saponifier	No visible effect

**References:**

ASTM: American Society for Testing and Materials (U.S.A.)

SI: International Systems of Units.

**Trademarks:**

XJN+ & Aquanox SSA-™ is a trademark of Kyzen Corporation.

EC-7R™ is a trademark of Petroferm Inc.

RE-ENTRY™ is a registered trademark of Environsolv Inc


**WARRANTY-LIMITATION**

Polyonics' products are sold with the understanding that the buyer will test them in actual use and determine for him/herself their adaptability to his/her intended uses. Polyonics warrants to the buyer that its products are free from defects in material and workmanship, but limits its obligation under this warranty to replacement of the products shown to Polyonics' satisfaction to have been defective, provided that the Buyer has complied with the handling, storage and shelf life requirements as specified by Polyonics in applicable materials specifications.

The above warranties extend solely to Buyer and all warranty claims must be made by Buyer. Rework or Replacement shall neither extend nor decrease the original warranty period. The term of all warranty periods shall not exceed thirty (30) days from the date of the original shipment.

**THE ABOVE WARRANTIES ARE EXCLUSIVE OF AND IN LIEU OF ALL OTHER WARRANTIES, WRITTEN OR ORAL, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE. NO IMPLIED STATUTORY WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. POLYONICS SHALL NOT BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE, DIRECT, INCIDENTAL OR CONSEQUENTIAL, ARISING OUT OF THE USE OR INABILITY TO USE THE PRODUCT, OR FROM DELAY IN THE REPLACEMENT OR REPAIR OF PRODUCTS UNDER THE ABOVE WARRANTY.**